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The invention generally relates to a machine tool having a tool head and more particularly a cutting tool, mounted therein that can be hydraulically shifted in three degrees of freedom. Depending upon the respective requirements, circular milling and/or threading tools as well as round and flat milling tools are used. The cutting tools are mounted in the tool head in a manner so that they can be vertically shifted. There are also milling tools that can be shifted in all three degrees of freedom with regard to their inclination, in other words can be tilted and/or can be shifted in all directions. The machine tool available in practical use has essentially cylindrical shanks, the cross sections of which can be shifted in all three degrees of freedom. In accordance with the present invention the mounting of the tool is improved and its manufacture is simpler. The main aspect of the invention therefore concerns a machine tool having a machine housing, a tool head, a spindle, and a system of hydraulic cylinders for moving the spindle and the tool head in all three degrees of freedom and at the same time raising the cutting tool. The spindle is driven by a machine drive in the form of a gear drive. In accordance with the invention the spindle and/or the machine housing is provided with cylindrical or concavely tapering external surfaces. The tool head has a cylindrical outer surface. A machine tool of this kind is preferably a threading or milling machine. The tool head is mounted on a body support that is connectable by means of the hydraulic cylinders of the system. The body support f678ea9f9e

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